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****Disclaimer.** We are not responsible for any damages or injury that is incurred during installation and use of this product. It is understood that the installer is a professional (with applicable ASE certifications) and abides with standard safety protocols while working on automobiles. Warranty does not cover installer errors and may require proof of professional installation. If the installer has any questions they are welcome to call or email.

Thank you for purchasing our

E28/E24 Stainless-Steel Cat-Back Exhaust System

This system is design to fit the US-model E28 535i and E24 635csi (pre-06/87). It is our intention to make this system fit nicely out of the box, but given the numerous variations in systems and bodywork during these years, adjustments and fabrication may be required.

Included parts:

x1 2-piece cat-back stainless exhaust system
x3 8mmx45 w/copper locknut
x3 8mmx35 w/copper locknut
x1 Exhaust gasket (18301723886)
x1 Exhaust seal ring 45mm (18111723541)

x2 Hanger doughnut (18211105635)
x2 Heavy-duty exhaust clamps
x1 Rear rectangular adapter
x2 8mmx30 w/copper locknut
x1 Rear hanger doughnut (82119413968)



The following procedure should be followed for installation.

- 1) Remove your old exhaust system from the catalytic converter back.
- 2) The new system comes in two parts, start by loosely hanging the forward-most section from the new rubber donuts.*TIP: Use copper anti-seize on exhaust bolt threads, this will make removal easier.



- 3) Loosely connect the front flanges making sure to include the sealing donuts ring and the gasket.

- 4) Now with the front still loose go ahead and begin to attach the rear section. At the forward-end slide the slip-fits ends over and into place, do not tighten the clamps yet.
- 5) The last piece to attach is the rear-most piece. Bolt the rectangular adapter onto your existing rear hanger. Then attach the exhaust piece to the adapter. Now your system is fully attached to the car.
- 6) Starting from the rear tighten the bolts as you go toward the front, making adjustments where needed.
 - a) Torque both rear hanger bolt/nuts to 18ft/lb
 - b) Tighten the clamps at the slip joints.
 - c) Tighten the forward flange bolts/nuts to 18ft/lb (as per the factory system the passenger side flanges need to seal around the doughnut ring, the flanges may not sit flush to one another.



- 7) Now you should be done! As the new system settles you may need to go back in for minor adjustments.



If you have any questions feel free to email. These instructions are also available via email in .pdf format.
Email: andrewadams@iemotorsport.com

For a complete list of our policies please refer to the following page,
www.iemotorsport.com/policies