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Thank you for your purchasing our ...

STAGE2: Street/Track Tri"Y" Style Header

for the BMW 2002



- This header kit includes the following components
 - x1 Header (including x2 upper sections, x1 mid pipe to rear section)
 - x2 8mm pinch bolt with copper lock nut

Header support bracket kit

- x1 hoop w/ 8mm lock nuts
- x2 6mm bolts w/ washers and nuts
- x4 "Z"-bracket rubber mounts

Header to Exhaust adapter kit

- x1 adapter pipe with 3-bolt flange
- x1 heavy duty exhaust clamp
- x1 exhaust seal ring
- x3 8mm bolt with copper nut

INSTALLATION TIPS

Professional installation recommended. If you are struggling with any portion of the installation we are happy to make recommendations of a qualified performance shop near you. If your installer has any questions please have them call/email us! The tips below do not constitute as a complete installation manual.

For all Warranty information please read our policies page found here:

<http://www.bmw2002.com/policies.html>

- Remove your existing header, downpipe, and the transmission-to-exhaust support bracket. For detailed instructions please consult the factory manual or your Haynes manual. If you have

a custom exhaust and/or header with a different routing/mounting than stock fabrication is likely be required.

- Slide the two upper sections of the Tri"y" header in from the engine bay and properly torque to cylinder head.



- From underneath the car connect the second section of the Tri"Y" header to the upper sections already bolted onto the head. Do not torque these pinch bolts down yet. **TIP: Use a little Copper Anti-Seize on all exhaust hardware.
- Slide on the rear collector adapter. With the Donut-ring in place start threading the bolts through the flanges but do not tighten yet.
- Position the exhaust support bracket so that the header rests in the cradle, put the u-clamp In place and start threading the nuts (do not tighten yet). Attach rubber mounts to either side of the "z" shaped bracket, connect the z-bracket, the rubber mounts and the support bracket with the provided 6mm bolts. If you have a 4-speed transmission you will utilize the two inner slots on the bracket.



Here's a photo showing grommet positioning between brackets.



- Making sure to have someone hold the header up as far as it will go and clears the pitman arm with the most space (within reason) tighten the 6mm bolts and the tighten the u-clamp nuts.



- Tighten the remaining hardware and go for a drive!. After you drive the car for a little while it is likely you will need to go back in and make a final adjustment/tightening.

****Please note any shop safety guidelines should be strictly adhered to. Failure to take necessary precautions when working underneath a car could lead to death. We are not responsible for any injury you or anyone else may incur while using/installing this part.**